



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

P4400-100
Job Sheet 177893



Part No: P4400-100

Job Qty: 2 ea

Part Name: Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 11/22/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG P###-## Rev 1(TEO17-741) IPP Rev A 17.11.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		11/22/18	0.00	0.00	Purchasing		DEC 27 2018
120	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging2		DEC 27 2018
130	QC	2 pcs		11/22/18	0.00	0.00	QC6		38
131	Small Fab	2 pcs		11/22/18	0.00	2.00	Small Fab-2		MLL 9-89 DAS
132	QC	2 pcs		11/22/18	0.00	0.00	QC5		38
135	DC	2 pcs		11/22/18	0.00	0.00	DC		DAS 38 JAN 03 2019
140	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging3		46 JAN 04 2019
150	QC21-FG	2 Ea		11/22/18	0.00	0.00	QC21		9-89 JAN 07 2019

Part Op 110 - Issue P/O to Tulmar; P/O 039954 - Manufacture as per DWG P4400-100 -Certificate of Conformity is
Descriptions: required

131 - 1-Engrave 1632T22 tags as per DWG sheet 7. 2-Attach first tag using 90177A218 ring to zipper on -39 bag, place second tag in front pocket of -39 bag. 3-Pack bag.

135 - Photocopy blue file OM-SLP Long line Rev 8

July 26, 2018 x 2 *PL*

PO Details

Tulmar Safety Systems (tul001-vc)



PO No: PO039954

Line No: 4

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
P4400-100P	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)	2 Ea (1 ea)	110-Purchasing	5140456
1632T22	Aluminum Tag 1" X 2" X 0.04"	4 pcs (2 ea)	131-Small Fab	5118662
600.1327	Long Line Carry Bag	2 Ea (1 ea)	131-Small Fab	5078742
90177A218	Split Ring	4 Ea (2 ea)	131-Small Fab	5089070



Container No: S140457



Part: P4400-100

Job No: 177893

Serial No/Batch: S140457

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/27/16

DEC 27 2016
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DEC 27 2016
DEC 27 2016

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	P4400-100P	2	0	0
131-Small Fab	1632T22	4	71	0
	600.1327	2	34	0
	90177A218	4	140	0
Part Specifications				
Specifications could not be found.				

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Part Name: Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)



Part Weight: 0 lbs

Status: Scheduled

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Job Created: 5/22/18

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Bill of Materials

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Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		11/22/18	0.00	0.00	Purchasing		
120	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging2		
130	QC	2 pcs		11/22/18	0.00	0.00	QC6		
131	Small Fab	2 pcs		11/22/18	0.00	2.00	Small Fab-2		
132	QC	2 pcs		11/22/18	0.00	0.00	QC5		
135	DC	2 pcs		11/22/18	0.00	0.00	DC		
140	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging3		
150	QC21-FG	2 Ea		11/22/18	0.00	0.00	QC21		

Part Op 110 - Issue P/O to Tulmar; P/O 039954 - Manufacture as per DWG P4400-100 - Certificate of Conformity is required

Descriptions: required
131 - 1-Engrave 1632T22 tags as per DWG sheet 7. 2-Attach first tag using 90177A218 ring to zipper on -39 bag, place second tag in front pocket of -39 bag. 3-Pack bag.

135 - Photocopy blue file OM-SLP Long line Rev 8

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
P4400-100P	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)	2 Ea (1 ea)	110-Purchasing	
1632T22	Aluminum Tag 1" X 2" X 0.04"	4 pcs (2 ea)	131-Small Fab	
600.1327	Long Line Carry Bag	2 Ea (1 ea)	131-Small Fab	
90177A218	Split Ring	4 Ea (2 ea)	131-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	P4400-100P	2	0	0
131-Small Fab	1632T22	4	89	0
	600.1327	2	7	0
	90177A218	4	78	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER **PO039954**

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO039954
PO Date: 5/22/18
Due Date: 11/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	186954	P3000-50P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per Dwg P3000-50 Rev. 1	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$960.00/pcs	\$960.00
								IX NOV 23 2018					
4	177893	P4400-100P			Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg) As Per Dwg P4400-100 Rev. 1	Firmed	-	11/22/18	2 Ea	0 Ea	2 Ea	\$1,705.00/Ea	\$3,410.00
								IX DEC 27 2018					

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Line Item Note W/O 177893
QTY OF 1 READY / IN STOCK AT TULMAR
*** OLD REV ***

5	177894	P3000-150P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) Manufacture as per DWG P3000-150 Rev 1	Firmed	-	11/22/18	1 Ea	0 Ea	1 Ea	\$2,035.00/Ea	\$2,035.00
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Line Item Note W/O 177894
QTY OF 1 READY / STOCK AT TULMAR
*** OLD REV ***



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PURCHASE ORDER **PO039954**

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	177895	P4400-150P			Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg) As per Dwg P4400-150 Rev. 1	Firmed	-	11/22/18	2 pcs	0 pcs	2 pcs	\$2,340.00/pcs	\$4,680.00
Line Item Note W/O 177895 KEEP ON SHELF *** OLD REV ***													
7	179799	P9700-100P			Plasma® Long Line 9,700 lbs Safe Work Load (4,500 kg)	Partial	-	7/27/18	2 Ea	1 Ea	1 Ea	\$2,499.05/Ea	\$2,499.05
Line Item Note W/O 179799 KEEP ON SHELF *** OLD REV ***													
9	186955	P3000-50P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per Dwg P3000-50 Rev. 1	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$960.00/pcs	\$960.00
IX NOV 23 2018													
10	177892	P3000-50P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per Dwg P3000-50 Rev. 1	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$960.00/pcs	\$960.00
IX NOV 27 2018													
Line Item Note W/O 177892 QTY OF 2 READY / IN STOCK AT TULMAR													
Grand Total:												\$15,504.05	



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PURCHASE ORDER
PO039954

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/23/18 11:24 AM dart.belanger.natasha

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8

Tel: 613-632-1282
Fax: 613-632-2030

GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Tel: 613-632-5200
Hawkesbury, ON K6A 1K7
Canada

Packing Slip No Page

65204 1

Ship Date

12/20/2018

Order number	Sales order date	Account number	Loc	Account manager	Ship via	Shipping Terms
36040	5/24/2018	CDART100	H	Vicky Eve Lovvorn	Pick-Up	FOB ORIGIN
Item No.	Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order	
87307-001	Pick up by Dart Long Line, 100ft, 1/2" Plasma	2.00	EA	2.00		
Drawing No: P4400-100		Lot no.: BATCH0000000006	2.00			

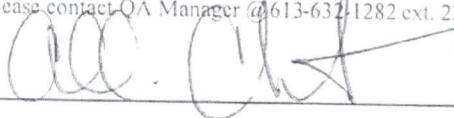
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Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector



Date:

DEC 20 2018